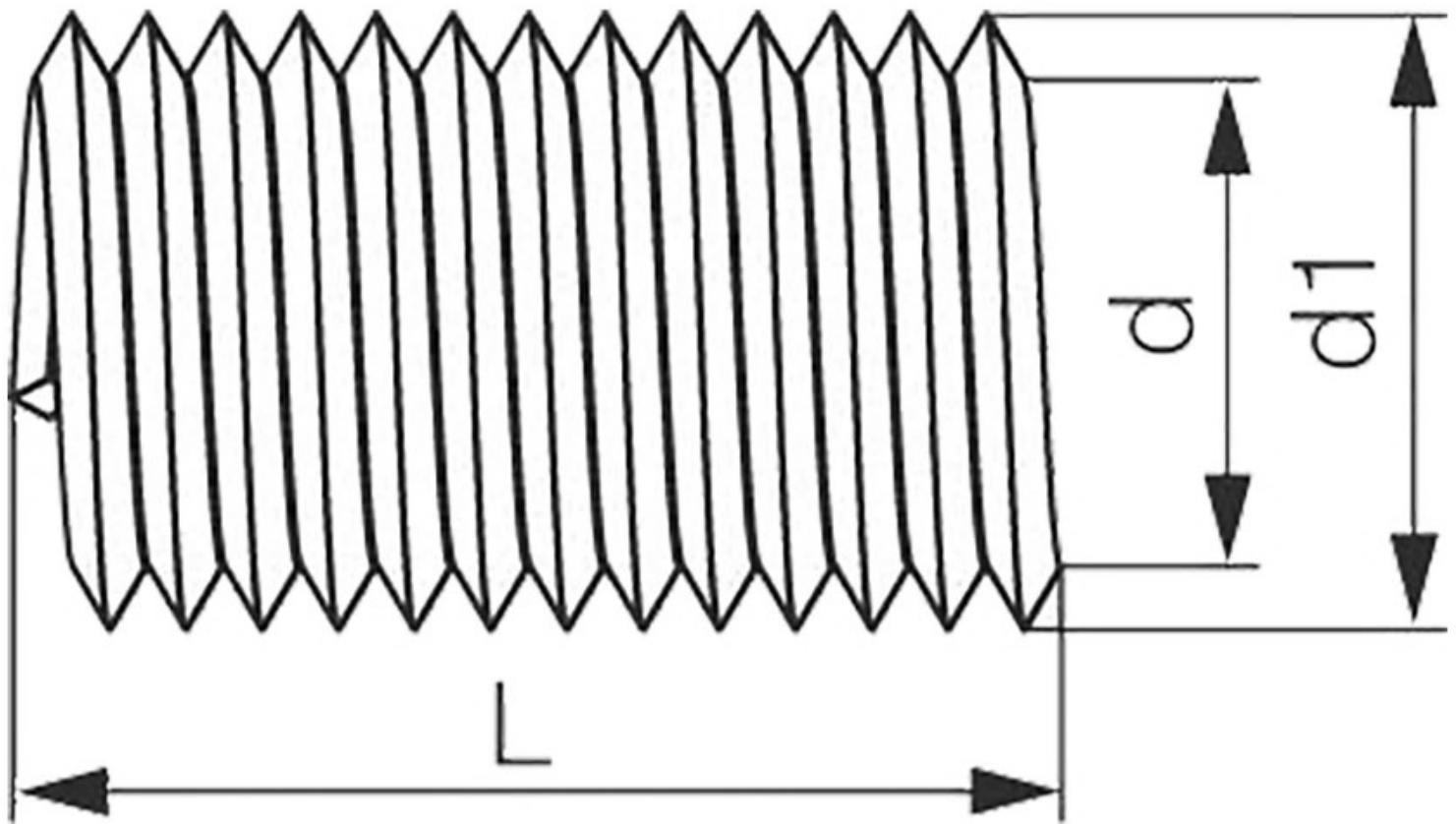




DIN 8140-1 Wire Thread Insert



d	M2	M2.5	M3	M4	M5	M6	M7	M8	M8	M10	M10	M10
p	0.4	0.45	0.5	0.7	0.8	1.0	1.0	1.0	1.25	1.0	1.25	1.5
d1 min	2.53	3.2	3.8	5.05	6.25	7.58	8.58	9.7	9.85	11.68	11.87	12.1
d1 max	2.7	3.7	4.35	5.6	6.8	7.95	9.2	10.25	10.35	12.65	12.65	12.8
d	M12	M12	M12	M12	M14	M14	M14	M16	M16	M18	M18	M18
p	1.0	1.25	1.5	1.75	1.25	1.5	2.0	1.5	2.0	2.0	1.5	2.5
d1 min	14.18	14.27	14.4	14.5	16.45	16.52	16.87	18.52	18.87	21.07	20.54	21.4
d1 max	15	15	15	15	17.7	17.7	17.87	19.9	19.9	22	22	22
d	M20	M20	M20	M22	M22	M22	M24	M24	M24	M27	M27	M27
p	1.5	2.0	2.5	1.5	2.0	2.5	1.5	2.0	3.0	1.5	2.0	3.0
d1 min	22.77	23.12	23.46	24.92	25.27	25.61	27.92	27.27	28.15	29.92	30.27	31.25
d1 max	24.2	24.2	24.4	26.8	26.8	26.9	29.1	29.1	29.1	32.4	32.4	32.4
d	M30	M30	M30	M33	M33	M33	M36	M36	M36	M39	M39	M39
p	1.5	2.0	3.5	2.0	1.5	3.5	2.0	3.0	4.0	2.0	3.0	4.0
d1 min	32.92	33.27	34.7	36.27	35.92	37.7	39.57	40.45	41.33	42.57	43.45	44.33
d1 max	35.81	35.81	35.81	39.01	39.01	39.01	42.67	42.67	42.67	45.75	45.75	45.75